The attached sheet of drawings includes amendments to Fig. 9. Character 105 is

replacing character 104 for the second (lower) supply roll. The characters now correspond to the

description in the specification. Character 131 is replacing character 130 which designates the nip

corresponding to incremental stretching system 132. The specification has been corrected to state

that the nip is represented by character 131. A formal replacement sheet 5 with the corrected

characters for Fig. 9 is included.

In Fig. 10, reference character 102 has now been described in the amended specification.

The formal drawings have been submitted with new copies of the photographs

Figs. 8, 17A and 17B.

Attachment:

Replacement Sheets

Annotated Sheets Showing Changes

Page 6 of 8